Qty:

1 Um:

Each

: HEAD REST ASSEMBLY CENTER

: D412724041

: 30/09/2008

: N/A

: N/A

: N/A

Deto: User: Thursday, 18/09/2008 8:53:11 AM

Julie Lecoca

## **Process Sheet**

**Drawing Name** 

**Part Number** 

Material

**Due Date** 

**Drawing Number** 

Project Number

**Drawing Revision** 

Customer Job Number : CU-DAR001 Dart Helicopters Services

Type

S.O. No. :

: 42080

**Estimate Number** 

: 10861

P.O. Number This issue

: 18/09/2008

: NC

Prsht Rev. : // First Issue

: 40817 **Previous Run** 

Written By

Checked & Approved By Comment

New Issue KJ/JLM

: SMALL /MED FAB

: Est Rev:A 04.09.08

**Additional Product** 

Job Number:



Seq. #:

1.0

4.0

5.0

Machine Or Operation:

Description:

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

DC

If D412-724-041 is a W/O on it's own,

Photocopy bluefile and create labels per PPP D412-724-041 CHG001

PACKAGING RESOURCE #1 PACKAGING 1 2.0

Comment: PACKAGING RESOURCE #1 Pick Packing Kit

3.0 D3303041

Head Rest

Comment: Qty.: Total: 1.0000 Each(s) 1.0000 Each(s)/Unit

Pick: Packing Kit

**Qty Part Number** Description

1 D3303-041 **Head Rest** 

Screw

D3304041

1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.:

Pick: Packing Kit

**Qty Part Number** Description Batch

1 D3304-041

**Tube Assembly** 

Batch

4.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.:

Pick: Packing Kit

AN52510R6

Qty Part Number Description Batch

M61203

40860

08/10/21 (x1

Page 1

Dart Aerospace Ltd	<b>Dart</b>	Aeros	pace	Ltd
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W/O:			W	ORK ORDER CHANG	SES					
DATE	STEP	PRO	OCEDURE CHA	NGE	В	У	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					:					
									,	
				_						
Part No	:	PAR #:	Fault Cate	egory:	_ NCR: `	res N	lo <b>DQ</b>	<b>A</b> :	Date:	
	R	esolution:	Disposition	on:	QA: N/	C Clos	sed:			
NCR:			WORK ORD	ER NON-CONFORM	ANCE (I	ICR)				
DATE	OTED	Description of NC		· <del> </del>	tion B		Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date		ion C	Chief Eng	QC Inspector
	-									
							:			
										<u>.</u>

NOTE: Date & initial all entries

Date: Thursday, 18/09/2008 8:53:11 AM Julie Lecocq Process Sheet  Customer: CU-DAR001 Dart Helicopters Services Drawing Name: HEAD REST ASSEMBLY CENTER  Job Number: 42080 Part Number: D412724041  Job Number: Machine Or Operation: Description:  4 AN525-10R6 Screw  Comment: INSPECT 100% KITS FOR COMPLETENESS
Customer: CU-DAR001 Dart Helicopters Services  Job Number: 42080  Part Number: D412724041  Seq. #: Machine Or Operation:  4 AN525-10R6 Screw  INSPECT 100% KITS FOR COMPLETENESS  Comment: INSPECT 100% KITS FOR COMPLETENESS
Seq. #:   Machine Or Operation:   Description:     4
Seq. #:   Machine Or Operation:   Description:     4
Seq. #:         Machine Or Operation:         Description:           4 AN525-10R6         Screw           6.0 QC4         INSPECT 100% KITS FOR COMPLETENESS    Comment: INSPECT 100% KITS FOR COMPLETENESS
4 AN525-10R6 Screw  6.0 QC4 INSPECT 100% KITS FOR COMPLETENESS  Comment: INSPECT 100% KITS FOR COMPLETENESS  Comment: INSPECT 100% KITS FOR COMPLETENESS
6.0 QC4 INSPECT 100% KITS FOR COMPLETENESS  Comment: INSPECT 100% KITS FOR COMPLETENESS  Comment: INSPECT 100% KITS FOR COMPLETENESS
Comment: INSPECT 100% KITS FOR COMPLETENESS COSCIO 122 60
7.0 PACKAGING 1 PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D412-724-041  Location:
PPP Rev:PPPU0886
8.0 QC21 FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE
Job Completion MF 08-10-
I TORNALI ELEVELLA LIGITARIA MARIA PERMATURAN LI PONT

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr			

Part No	:	PAR #:	Fault Cate	gory:NO	CR: Yes N	io DQA:	Date:	
	Resc	olution:	Disposition	n: Q <i>i</i>	A: N/C Clos	sed: Date:		
NCR:			WORK ORDE	R NON-CONFORMANC	E (NCR)		Mary Transaction of the	
	T	Description of NC	Corrective Action Section E			Verification	Ammanal	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description	Sign & Date	Section C	Approval Chief Eng	QC Inspecto

Approval QC Inspector

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		Description of NC		Corrective Action Section B		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries